



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW6205G26551-3G
Job Sheet 182159



Part No: RBW6205G26551-3G

Job Qty: 1 ea

Part Name: Main Rotor Scissor Locknut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/19/18

Job Tracking No:

Due Date: 9/17/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6205G26551-3G Rev B IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/17/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs		9/17/18	0.00	0.20	Small Fab-3		MLC DAS
120	QC	1 pcs		9/17/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		9/17/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	1 Ea		9/17/18	0.00	0.00	QC21		SEP 17 2018

Part Op
Descriptions: 110 - -Package case as per DWG sheet 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1030-E	Case	1 Ea (1 ea)	90-Start up Operation	5066494
RBW6205G26551-3G-1	Main Rotor Scissor Locknut	1 Ea (1 ea)	90-Start up Operation	5092437
RBW6205G26551-3G-5	Bottom Foam use in case APP-1030-E	1 Ea (1 ea)	90-Start up Operation	5066484
RBW6205G26551-3G-7	Top Foam use in case APP-1030-E	1 Ea (1 ea)	90-Start up Operation	5066489

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1030-E	1	17	0
	RBW6205G26551-3G-1	1	5	0
	RBW6205G26551-3G-5	1	3	0
	RBW6205G26551-3G-7	1	3	0

Part Specifications

Specifications could not be found.

Plex 9/11/18 11:50 AM dart.logan.david



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Container No: S109881



Part: RBW6205G26551-3G

Job No: 182159

Serial No/Batch: S109881

Revision: B

Inspector:

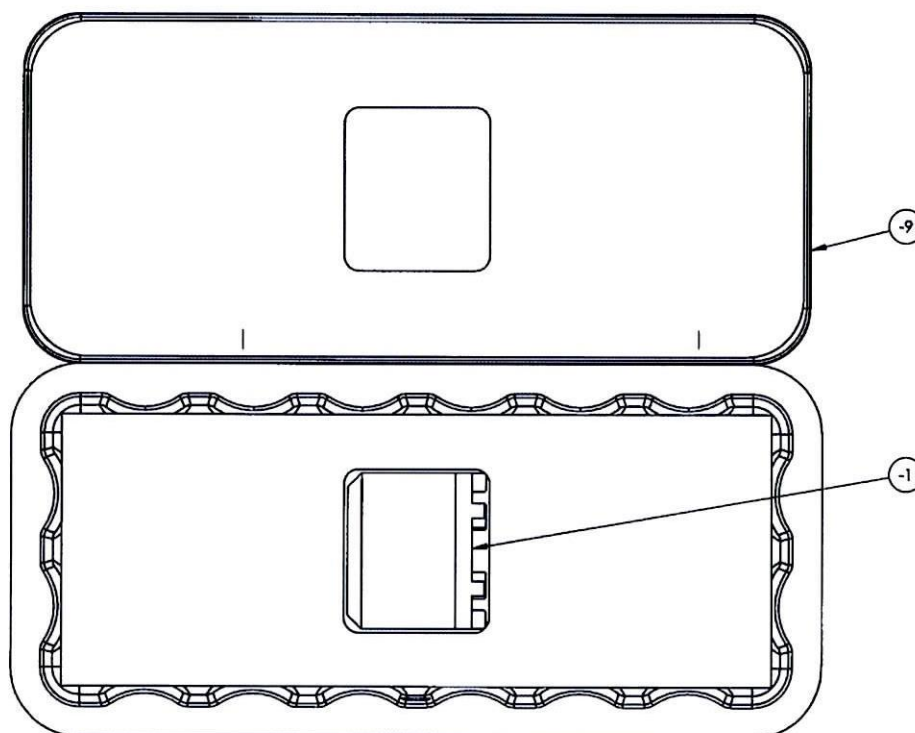
Exp Date:

Instructions:

Date: 09/13/18

703
3E
9.4

ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-1	1	RBW6205G26551-3G-1	M/R SCISSOR LOCKNUT	2	1	RELEASED FOR PRODUCTION	-	4/13/2015	C	JAG
-9	1	RBW6205G26551-3G-9	PACKAGING ASSY	3	B	TEMPLATE UPDATED, ASSY -9 PACKAGING ADDED	17-796	17.12.20	VM	ML



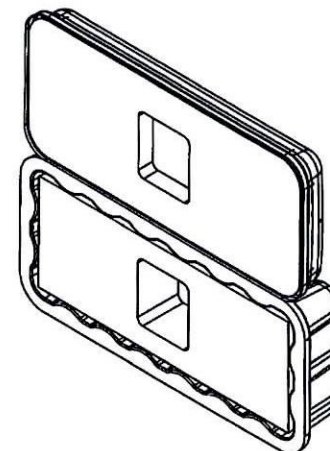
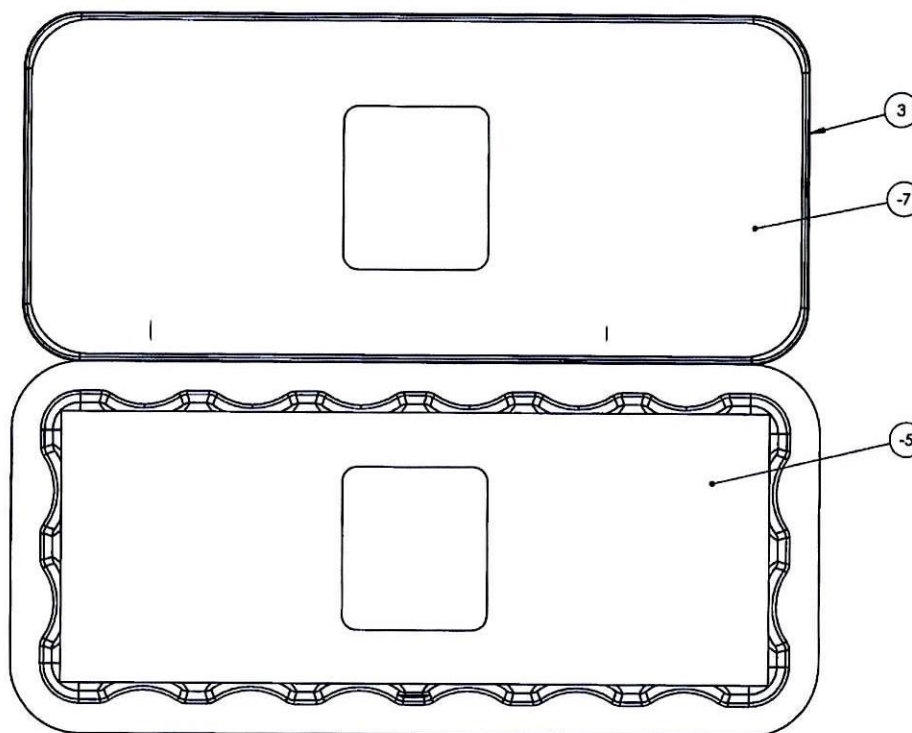
RBW6205G26551-3G MAIN ROTOR SCISSOR LOCKNUT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE		Hamilton, Ontario, Canada	
MAIN ROTOR SCISSOR LOCKNUT			
PART NO.		REV	
RBW6205G26551-3G		B	
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES HYPOTHETICAL PART, ASSEMBLY DIMENSIONS APPLY AFTER FINISHING	
RBW6205G26551-3G			
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 17/12/20	XXX ± .006	FRACTIONS ± 1/8
DRAWN BY:	VM 12/20/2017	XX ± .01	ANGLES ± .5°
CHECKED BY:	ML 12/21/2017	X ± .1	SURFACE ROUGHNESS
MPQ REVIEW BY:	DD 01/02/2018		
APPROVED BY:	ML 01/04/2018	SCALE: NTS	SHEET 1 OF 1
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ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-5	1	RBW6205G26551-3G-5	BOTTOM FOAM	4	B	PACKAGING ASSY ADDED	17-796	17.12.20	VM	ML
-7	1	RBW6205G26551-3G-7	TOP FOAM	5						
3	1	PELICAN #APP-1030-E	PELICAN CASE	-						



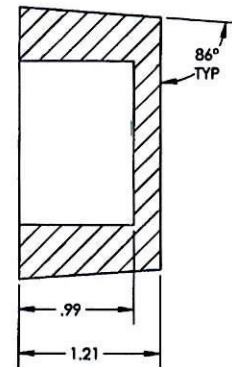
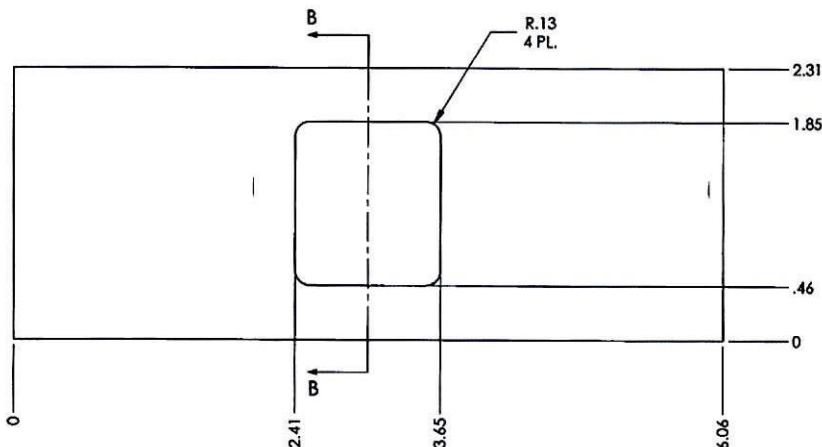
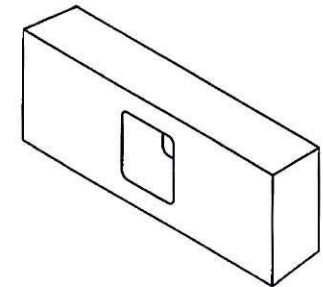
RBW6205G26551-3G-9 PACKAGING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE Newbury, Ontario, Canada			
PACKAGING ASSY			
PART NO. RBW6205G26551-3G-9		REV B	
TOOL NO. RBW6205G26551-3G		INITIALS AND DATE	
DESIGNED BY: VM 17/12/20	CHECKED BY: ML 12/21/2017	TOLERANCES: JXX ±.006 XX ±.01 X ±.1	
DRAWN BY: VM 12/20/2017	CHECKED BY: ML 12/21/2017	FRACTIONS ± 1/8 ANGLES ±.4° SURFACE ROUGHNESS	
MFG REVIEW BY: DD 01/02/2018	APPROVED BY: ML 01/04/2018	SCALE: NTS	SHEET 3 OF 6
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	TEMPLATE UPDATED	17-796	17.12.20	VM	ML



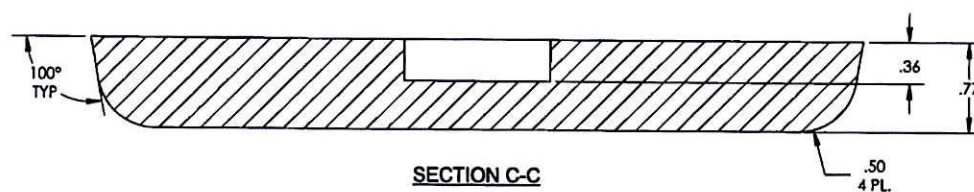
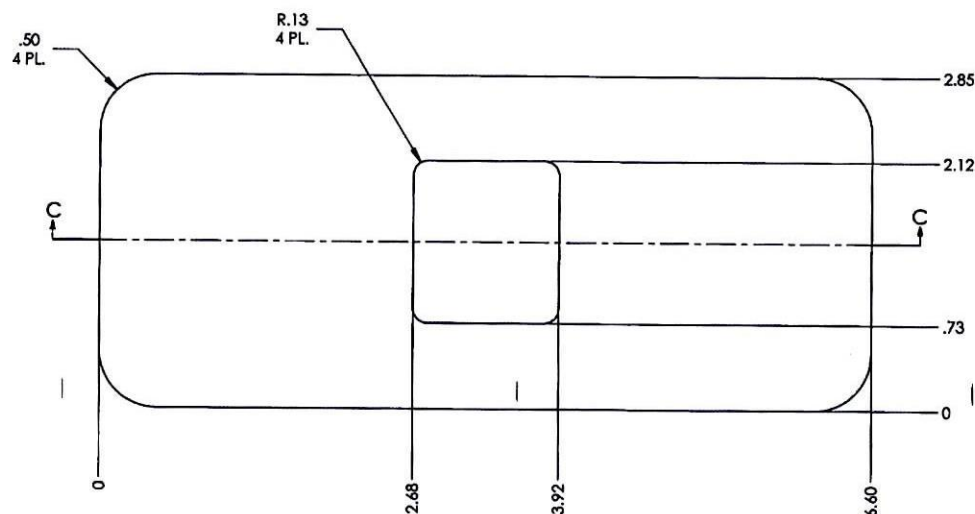
SECTION B-B

RBW6205G26551-3G-5 BOTTOM FOAM

- NOTES:**
- 1) MATERIAL: Y20 BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Newbury, Ontario, Canada	
TITLE BOTTOM FOAM	
PART NO. RBW6205G26551-3G-5	REV B
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR JAWES 174.53-2000 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/20	TOLERANCES: XXX ± .005 XX ± .01 X ± .1
DRAWN BY: VM 12/20/2017	FRACTIONS 1/8 ANGLES 2.5° SURFACE ROUGHNESS
CHECKED BY: ML 12/21/2017	
MPG REVIEW BY: DD 01/02/2018	
APPROVED BY: ML 01/04/2018	SCALE: NTS SHEET 4 OF 6
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	TEMPLATE UPDATED	17-796	17.12.20	VM	ML

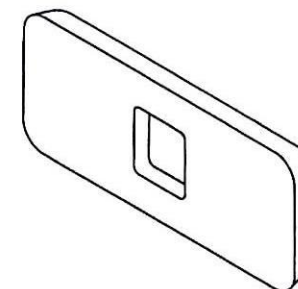


SECTION C-C

RBW6205G26551-3G-7 TOP FOAM

NOTES:

- 1) MATERIAL: Y20 BLACK
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A



		Hawkesbury, Ontario, Canada	
		TITLE	
PART NO.		REV	
RBW6205G26551-3G		B	
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR ASSE 174-256-2009 DIMENSIONS APPLY AFTER FINISHING	
RBW6205G26551-3G			
DETAILS AND DATE		TOLERANCES:	
DRAWN BY:	VM 17/12/20	XXX ± .008	FRACTIONS ± 1/8
CHECKED BY:	ML 12/21/2017	XX ± .01	HOLDERS ± .01
APPROVED BY:	DD 01/02/2018	X ± .1	ROUGHNESS
APPROVED BY:		ML 01/04/2018	SCALE: NTS
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